



INSTALLATION INSTRUCTIONS

PLOW MOUNTING KIT

Part Number: 75785/87686

Application: 2007+ Honda Rancher 420 and 2012 + Honda Foreman 500

GENERAL SAFETY PRECAUTIONS

Your safety, and the safety of others, is very important. To help you make informed decisions about safety, we have provided installation and operating instructions and other information on labels and in this guide. This information alerts you to potential hazards that could hurt you or others. It is not possible to warn you about all potential hazards associated with this product, you must use your own good judgment.

CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE. READ AND UNDERSTAND ALL SAFETY PRECAUTIONS AND OPERATING INSTRUCTIONS BEFORE INSTALLING AND OPERATING THIS PRODUCT.

This guide identifies potential hazards and has important safety messages that help you and others avoid personal injury or death. WARNING and CAUTION are signal words that identify the level of hazard. These signal words mean:

▲ WARNING signals a hazard that could cause serious injury or death, if you do not follow recommendations. **▲ CAUTION** signals a hazard that may cause minor to moderate injury, if you do not follow recommendations.

This guide uses **NOTICE** to call attention to important mechanical information, and **Note**: to emphasize general information worthy of special attention.

▲ WARNING

IMPACT AND MOVING PARTS ENTANGLEMENT HAZARD

Failure to observe these instructions could lead to severe injury or death

- Always Read the Plow Operator's Manual, the Winch Operator's Manual and all warning labels before operating.
- Always use extreme caution when drilling on any vehicle. Make sure that all fuel lines, brake lines, electrical wires, and other objects are not punctured or damaged when/if drilling on the vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged. Failure to inspect the area to be drilled may result in vehicle damage, electrical shock, fire or personal injury.
- Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause eye injury.
- Always use extreme caution when cutting and trimming during fitting.
- Always remove jewelry and wear eye protection.
- Never lean over battery while making connections.
- Never route electrical cables:
 - Across any sharp edges.
 - Through or near moving parts.
 - Near parts that become hot.
- Always insulate and protect all exposed wiring and electrical terminals.
- Always install terminal boots as directed in installation instructions.
- Always use appropriate and adequate care in lifting components into place.
- Always insure components will remain secure during installation and operation.
- Always tighten all nuts and bolts securely, per the installation instructions.
- Always operate the vehicle at a walking speed with the blade installed. Never exceed 5 mph (8 km/h), even with blade up.
- Always plow cautiously, impact with hidden or stationary object may cause the vehicle to stop suddenly or go out of control.
- Never operate the vehicle on slopes greater than 10 degrees with the plow installed.
- Never stand or ride on the plow.
- Always stay clear of moving parts and joints. Always keep others away when operating or adjusting plow.
- Always perform regular inspections and maintenance on the plow mechanism, fasteners, cable and related hardware.
- Always replace all worn or damaged parts before operating.
- Never operate this WARN product with damaged or missing parts.
- Always drive slowly over bumpy and rough terrain. Driving at speeds that cause the plow to bounce while in the up position can cause the winch to back-drive, causing the plow to work its way down. This may result in the plow impacting a stationary object and cause damage to the vehicle and operator injury or death.
- Always drive at speeds such that the plow does not bounce and be aware of the plow position while driving at all times.
- Always be aware that the purpose of the j-bolt is to break the connection between the plow and the winch, to prevent serious damage to the ATV if the plow is raised too high. The plow blade will drop suddenly if the j-bolt breaks, so always be sure there are no bystanders when you raise and lower the plow.
- Never raise the top of the plow above the headlights of the ATV, as it may damage the vehicle and plow.
- Always replace a deformed or broken j-bolt with the spare j-bolt included in the kit.

Read installation and operating instructions thoroughly.

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Clackamas, OR USA 97015-8903, 1-503-722-1200, FAX: 1-503-722-3000
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Dealer Locator Service: 1-800-910-1122
International Sales/ Customer Service: 1-503-722-3008
International Fax: 1-503-722-3005

⚠ CAUTION

MOVING PARTS ENTANGLEMENT HAZARD

Failure to observe these instructions could lead to minor or moderate injury

- Always take time to fully read and understand the Installation and Operations Guide included with this product.
- Never operate this product if you are under 16 years of age.
- Never operate this product when under the influence of drugs, alcohol or medications.

Read installation and operating instructions thoroughly.

NOTICE

EQUIPMENT DAMAGE

- Always refer to the Installation and Specification Guide, supplied in the winch kit, for all wiring schematics and specific details on how to wire this WARN product to your vehicle.
- Never overtighten the j-bolt to the bracket. Doing so will pinch the winch cable against the bracket, damaging the cable.
- Always put the end of the actuator cable through the slot in the Termination Bracket. Terminating the cable through any other hole in the bracket will cause the bracket to not function properly and will drastically reduce the life of the actuator cable.

Read installation and operating instructions thoroughly.

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TOOLS REQUIRED

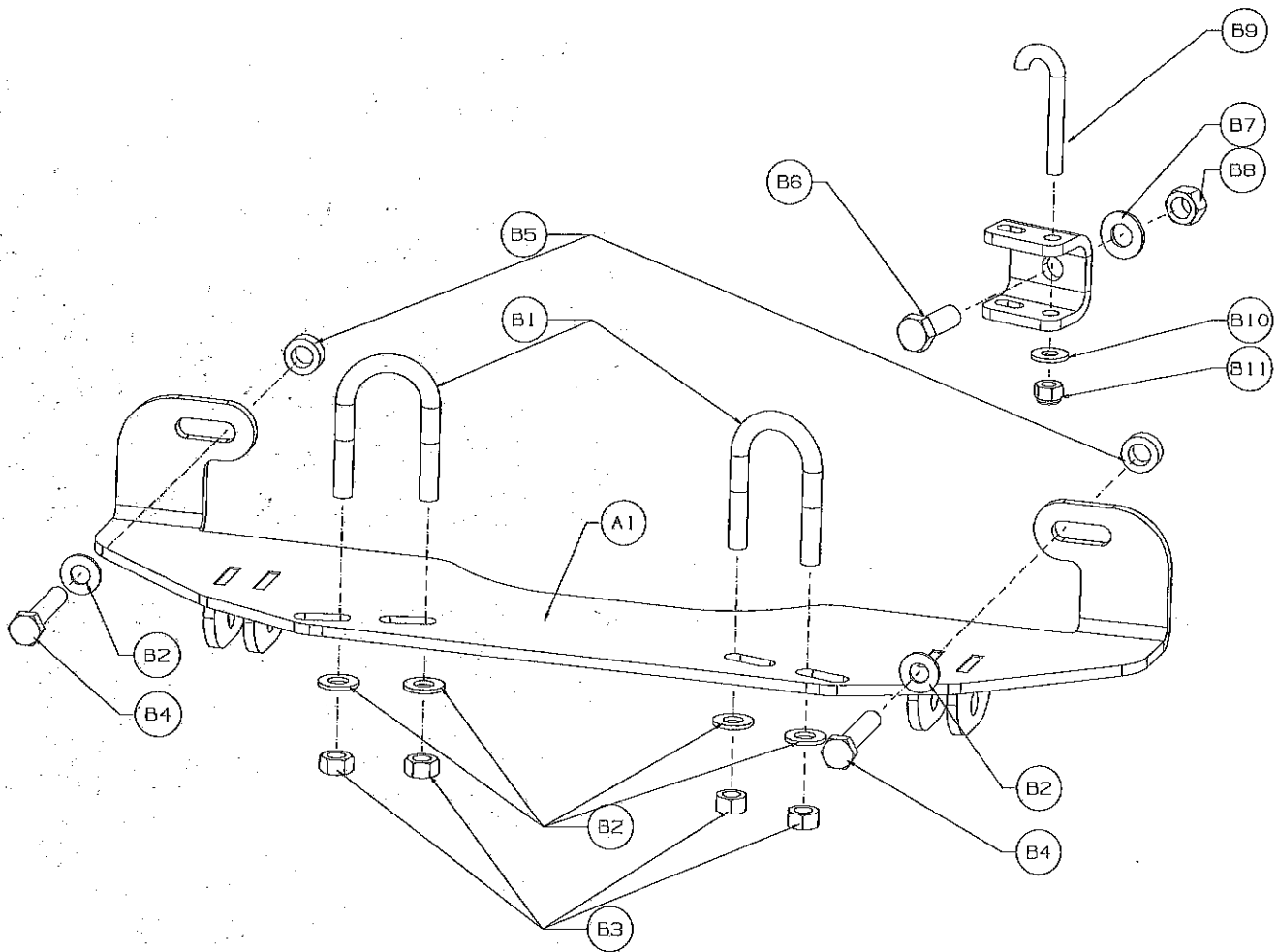
- 10mm Socket
- 13mm Wrench
- 13mm Socket
- 9/16" Wrench
- 9/16" Socket
- Socket Wrench
- 3/8" to 1/2" Drill Bit
- Drill
- Round File

TORQUE SPECIFICATIONS

1/4	8 lb. ft. (10.8 N-m)
5/16	17 lb. ft. (12.5 N-m)
3/8	30 lb. ft. (40.7 N-m)
7/16	50 lb. ft. (67.8 N-m)
1/2	75 lb. ft. (101.7 N-m)

PARTS LIST

Part Number	Qty	Description
A1	1	Plow Mount
B1	2	5/16-18 X 2-3/16" U-Bolt
B2	6	5/16" Flat Washer
B3	4	5/16-18 Lock Nut
B4	2	M8-1.25 X 45mm Hex Bolt
B5	2	1/4" Aluminum Spacer
B6	1	3/8-16 X 1 Hex Bolt
B7	1	3/8" Flat Washer
B8	1	3/8-16 Lock Nut
B9	2	1/4-20 J-Bolt
B10	2	1/4" Flat Washer
B11	2	1/4-20 Lock Nut
C1	1	J-Bolt Bracket



INSTALLATION INSTRUCTIONS

1. Remove the two outer M8 floorboard bolts, figure 1. Keep the M8 nuts for reassembly.

⚠ WARNING

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2. Place the 1/4" spacers (B5) into position over the floorboard bolt holes, figure 2.

3. Place the plow mount (A1) into position over the spacers (B5), figure 3. Loosely secure the plow mount with two M8 X 45mm bolts (B4), 5/16" washers (B2), and the M8 nuts removed in step 1.

Note: Do not tighten at this time.

Note: On the 475cc (500) models, trimming of the plastic may be required to get placement of the mount positioned correctly to mark location of the u-bolts.

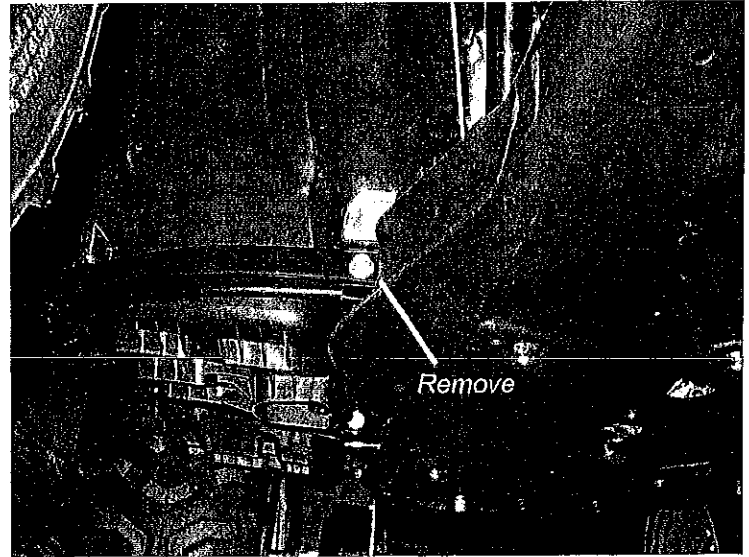


Figure 1 - Remove Bolts

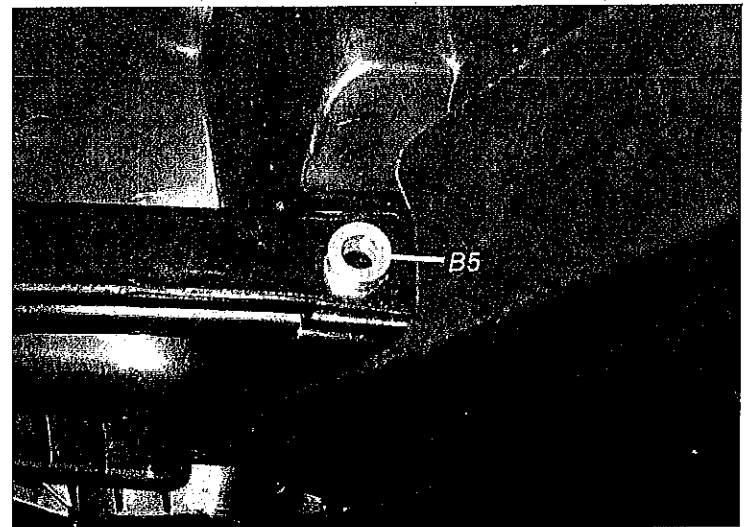


Figure 2 - Position Spacers

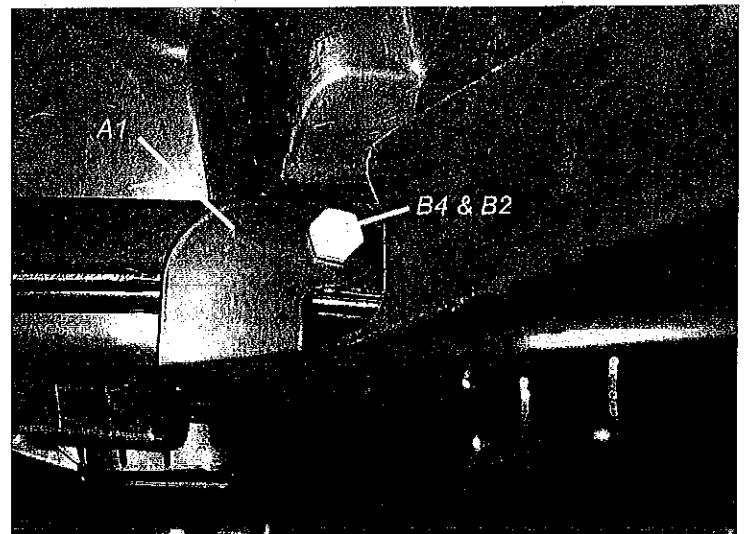


Figure 3 - Plow Mount Location

INSTALLATION INSTRUCTIONS

- Center the plow mount on the vehicle. Mark the plow mount outline and slots onto the plastic skid plate with a center punch or similar pointed object, figure 4.

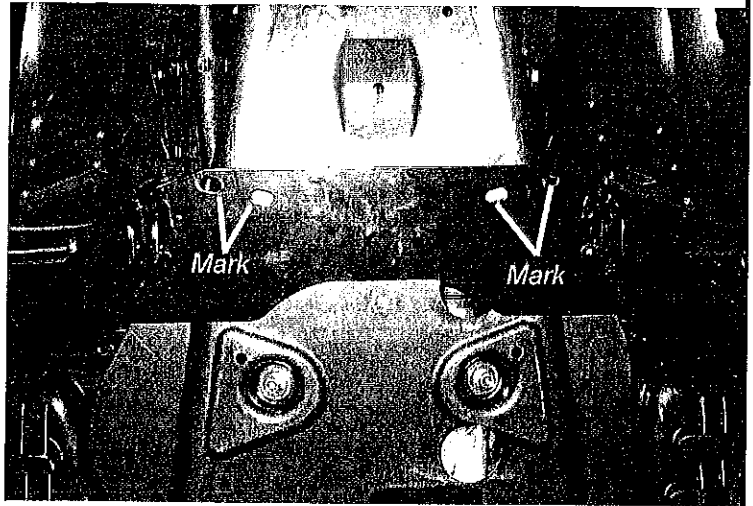


Figure 4 - Mark Plow Mount Slots

- Remove the twelve M6 bolts securing the stock plastic skid plate and remove the skid plate, figure 5. Keep the M6 bolts for reassembly.

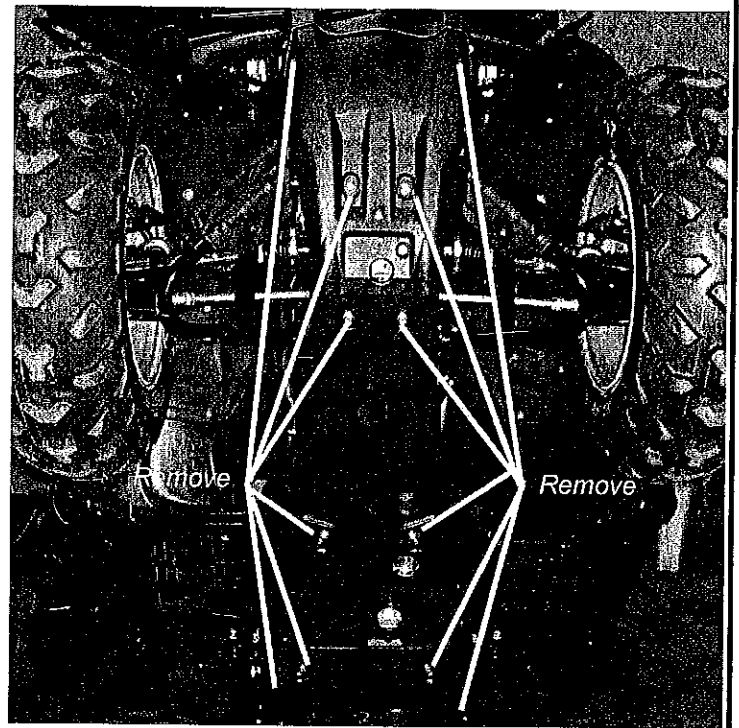


Figure 5 - Remove Plastic Skid Plate

- Place the plow mount back into position on the vehicle. Slide the u-bolts (B1) down around the frame tubes and through the slots in the mounting plate, figure 6. Check the position of the u-bolt in the slot. Remove the plow mount after the u-bolt orientation has been noted.

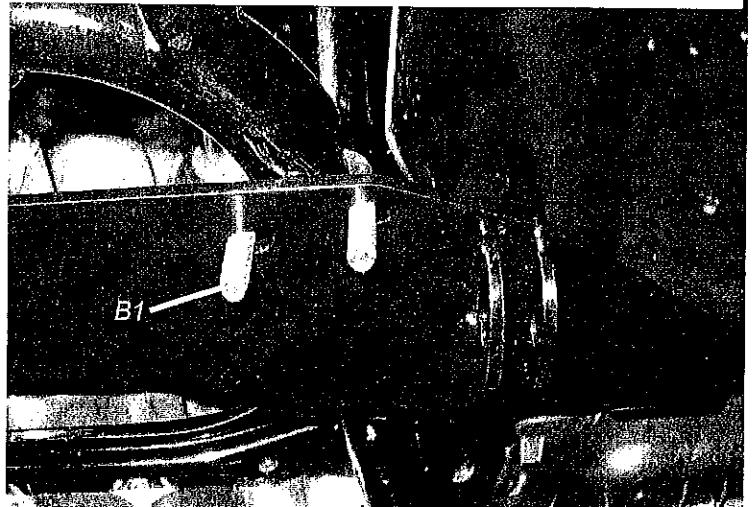


Figure 6 - Check U-Bolt Position

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7. Mark the location of the u-bolts, as noted in step 6, on the slots scribed onto the skid plate. Use the marks as reference to drill four clearance holes for the u-bolts in the plastic skid plate, figure 7.

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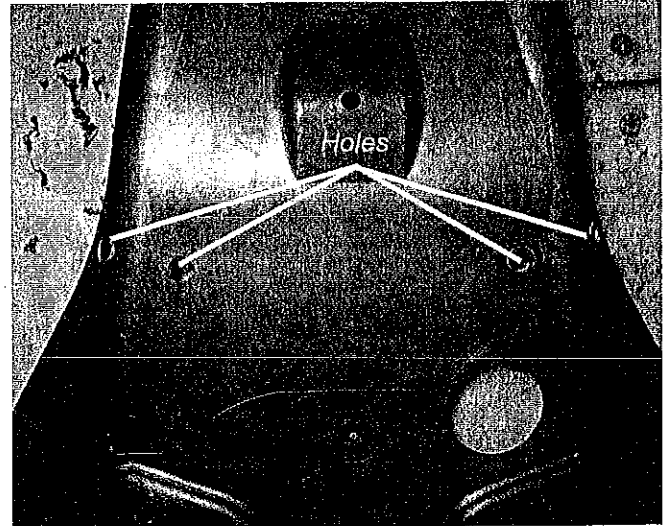


Figure 7 - Skid Plate Holes

8. Loosely fasten the skid plate onto the vehicle. Repeat steps 2 and 3 to loosely fasten the plow mount. Slide the two u-bolts (B1) around the frame tubes and through the skid plate and plow mount, figure 8. Loosely fasten the u-bolts with the four 5/16" flat washers (B2) and four 5/16-18 lock nuts (B3).

Note: If the u-bolts do not pass freely through the plastic skid plate, then remove the plow mount and skid plate. Use a round file to enlarge the holes for the u-bolts as necessary. Repeat step 8 once the holes have been adequately modified.

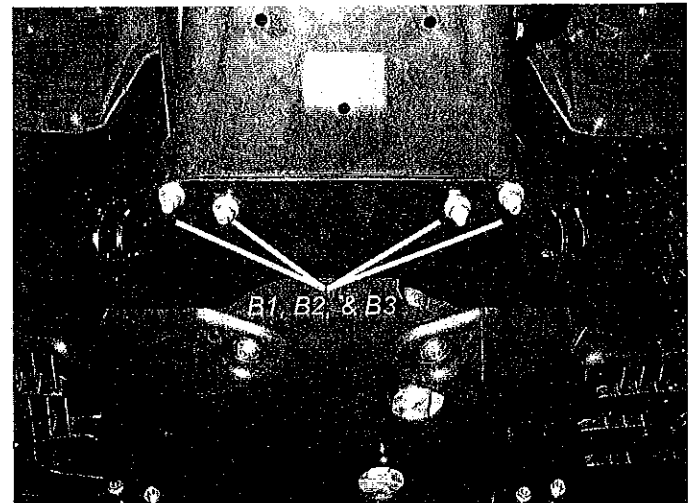


Figure 8 - U-Bolt Check

9. Tighten all hardware (M6 skid plate bolts, 5/16-18 lock nuts, M8 bolts, and M8 nuts) to the recommended torque values found on page 2.

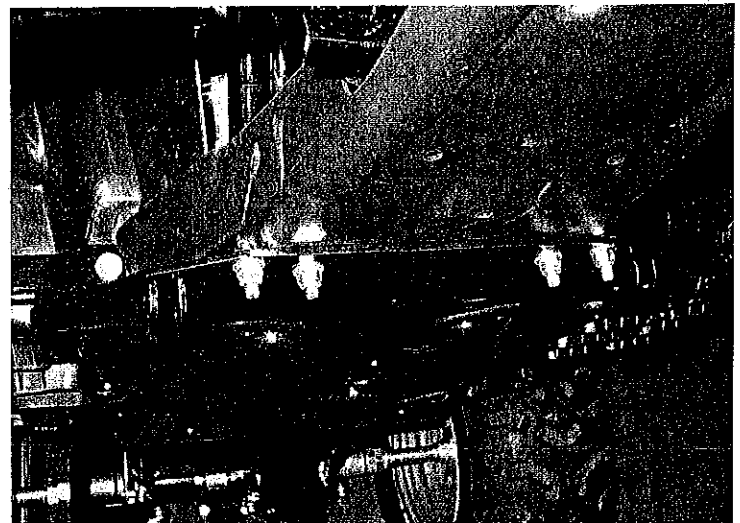


Figure 9 - Plow Mount Installed

MAINTENANCE / CARE

- Inspect all metal parts on the plow, plow mount, and related hardware. Replace all parts that appear rusted or deformed prior to use.
- Inspect all nuts and bolts on the plow, plow mount, and related hardware prior to each use. Tighten all nuts and bolts that appear to be loose. Stripped, fractured, or bent bolts or nuts need to be replaced immediately.
- Check all cables prior to use. Replace cables that are worn or frayed.
- Check all moving and rotating parts. Remove debris that may inhibit the part from moving freely.

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